	Application No.	Applicant(s)
Notice of Allowability	10/574,086	HANSEN, BERND
	Examiner	Art Unit
	Stephen F. Gerrity	3721
The MAILING DATE of this communication appe All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI- of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this app or other appropriate communication GHTS. This application is subject to	olication. If not included will be mailed in due course. THIS
1. This communication is responsive to the amendment filed 20 September 2007.		
2. The allowed claim(s) is/are <u>5-10</u> .		
<ul> <li>3.  Acknowledgment is made of a claim for foreign priority un</li> <li>a)  All b)  Some* c)  None of the:</li> <li>1.  Certified copies of the priority documents have</li> <li>2.  Certified copies of the priority documents have</li> <li>3.  Copies of the certified copies of the priority doc</li> </ul>	been received. been received in Application No	
<ol> <li>Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).</li> </ol>		
* Certified copies not received:		
Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.  THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.  4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.		
5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.		
(a) Including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached		
1) hereto or 2) to Paper No./Mail Date		
(b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date		
Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).		
<ol> <li>DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.</li> </ol>		
Attachment(s)	. =	
1. Notice of References Cited (PTO-892)	5. Notice of Informal Pa	• •
2. Notice of Draftperson's Patent Drawing Review (PTO-948)	6.	(PTO-413), e
Information Disclosure Statements (PTO/SB/08),     Paper No./Mail Date	7. 🛭 Examiner's Amendm	ent/Comment
Examiner's Comment Regarding Requirement for Deposit of Biological Material	8. 🛛 Examiner's Statemer	nt of Reasons for Allowance
	9.  Other	

**EXAMINER'S AMENDMENT** 

1. An examiner's amendment to the record appears below. Should the changes

and/or additions be unacceptable to applicant, an amendment may be filed as provided

by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be

submitted no later than the payment of the issue fee.

2. The application has been amended as follows:

In the claims:

Claim 5, line 4, delete "on" and insert --one--.

Claim 9, line 4, delete "on" and insert --one--.

**Explanation for Examiner's Amendment** 

3. Claims 5 and 9 have been amended to correct a typographical error.

**REASONS FOR ALLOWANCE** 

4. The following is an examiner's statement of reasons for allowance.

The method and apparatus both require the combination of first, second and third

extruders for extruding a multi-layered plastic tube of which at least one layer is

impermeable to water vapor and at least one layer is impermeable to oxygen;

additionally, the method and apparatus require that molds are alternatively located

below the extrusion head for alternatively receiving the extruded multi-layered plastic

tube; finally, the method and apparatus require that the molds be alternatively located at

respective blowing and filling devices located respectively to the sides of the extrusion

head, where the tube is formed into a container and filled. The method then requires

sealing of the container by welding, and the apparatus requires that the blowing and

Art Unit: 3721

filling devices are blowing-filling-sealing device at which the tube is blown into a container, filled and sealed. The subject matter of the method and apparatus is not taught or suggested by the prior art. While the prior art may suggest multi-layered plastic tubes being formed into containers, and the idea of alternating the position of molds, a person having ordinary skill in the art, would not have found the combination obvious without resorting to impermissible hindsight because the combination of features suggested by the prior art would not have been expect to produce predictable results.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

## Response to Substitute Specification

**5.** Receipt is acknowledged of a substitute specification, filed 20 September 2007, which has been placed of record and entered in the file.

## Conclusion

6. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. The references listed on the attached form (PTO-892) are cited to show various methods and machines for extruding, molding, filling and sealing containers. All are cited as being of interest and to show the state of the prior art.

Application/Control Number: 10/574,086

Art Unit: 3721

7. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Stephen F. Gerrity whose telephone number is 571-272-

4460. The examiner can normally be reached on Monday - Friday from 6:30 - 3:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Rinaldi Rada can be reached on 571-272-4467. The fax phone number for

the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the

Patent Application Information Retrieval (PAIR) system. Status information for

published applications may be obtained from either Private PAIR or Public PAIR.

Status information for unpublished applications is available through Private PAIR only.

For more information about the PAIR system, see http://pair-direct.uspto.gov. Should

you have questions on access to the Private PAIR system, contact the Electronic

Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a

USPTO Customer Service Representative or access to the automated information

system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Stephen F. Gerrity/ Primary Examiner Page 4

Art Unit 3721

27 September 2007